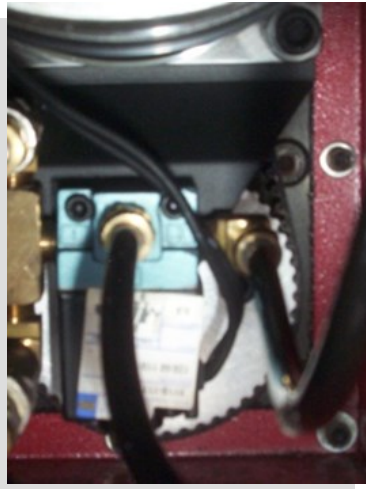


Instructions for Installing the Stallion Hydraulic Brake



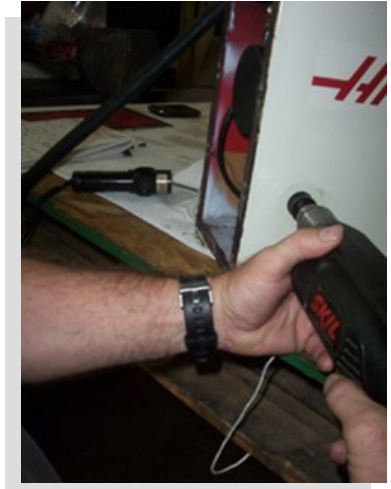
1. Remove Cover



2. Locate 1/4" hose running from PORT 2 on solenoid valve to inside and near top of box running to inside of rotary



3. Cut this hose in half as close to the opening of the box as possible and attach quick disconnect "T" (provided)



4. Drill 3/4" hole in back of cabinet with metal hole saw approximately 2" from end and 3 1/4" from bottom of cabinet



5. Insert bulkhead fitting (provided). Spread permatex around inside of flange on both sides (permatex provided)

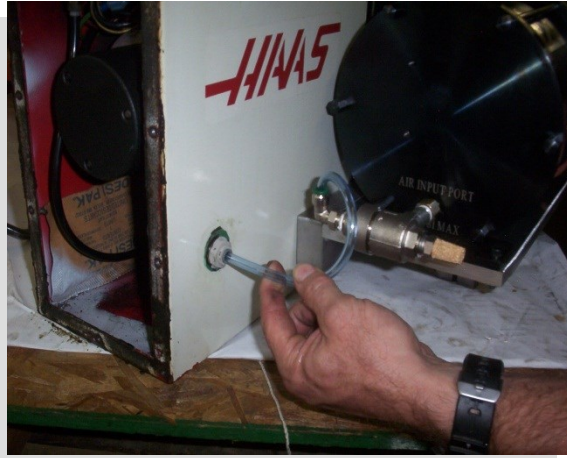


6. Mount pump to back of indexer using (2) cap screws (provided)

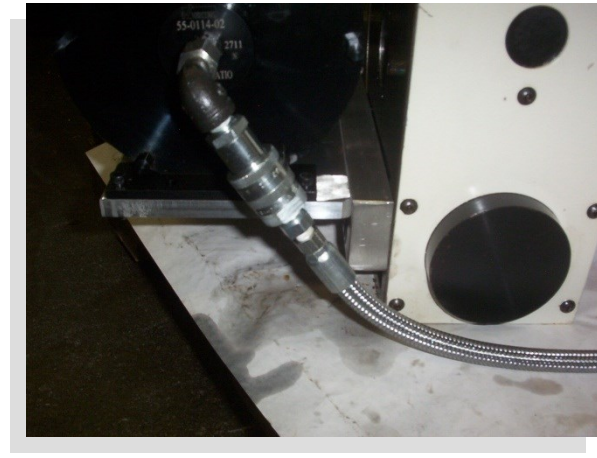


7. Connect 1/4" hose from air inlet port side (as shown on back of cylinder)

Instructions for Installing the Stallion Hydraulic Brake



8. Screw in air muffler to bottom of air exhaust port (which is connected to air input port).



9. Connect quick coupler to output side of pump

10. Replace cover on end of Rotary table.

11. Follow instructions to properly align Trunnion to rotary table.

12. Connect Air

Any questions please call Stan at 859-727-9900 or email Stan@truniontable.com