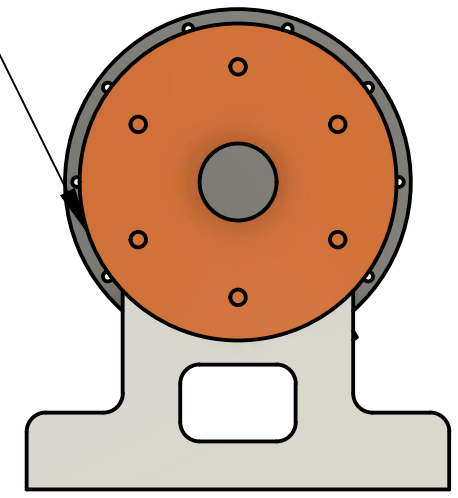
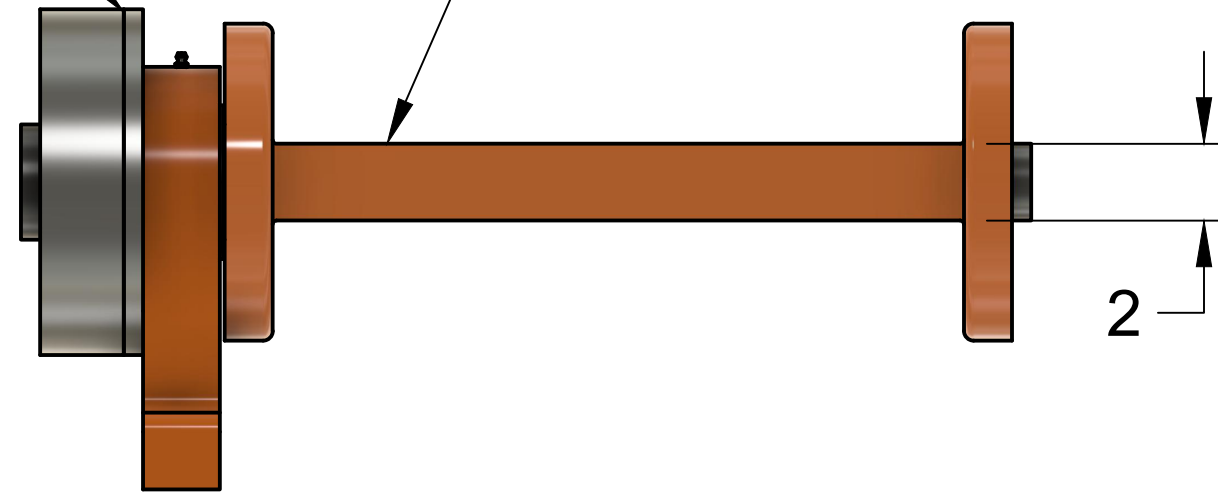
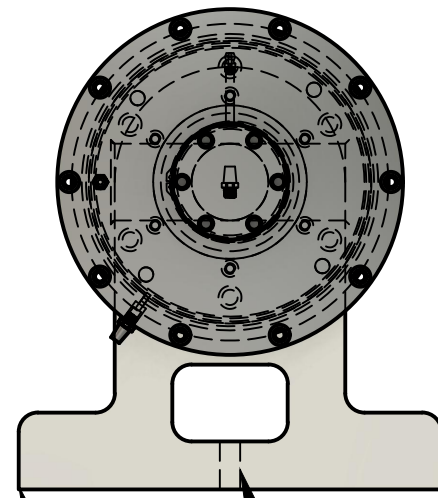


Optional braking system
for added rigidity

Surface of trunnion
flat and square to faceplate

Bolt pattern and center
plug made to rotary table



Hole in outboard to mount
to machine table

Outboard made to match
center height of rotary table